Universal Bezel Mount
For Switch-Pros® SP9100, RCR-Force®12

Required Tools			
5/16" Socket/Wrench	3/16" Drill Bit	5/8" Drill (Step) Bit	Drill Motor
Cutters/Clippers			

Installation:

1. Cut the outline of the Bezel Mount below or use the guide holes on the mount.
2. Locate a flat surface to mount the switch panel and mark/drill the 5 holes.
3. Drill the 4 mounting stud holes (only drill 4 holes for RCR-Force 12 bezel) using a 3/16" drill bit.
4. Drill the center hole for the harness using a 5/8" drill or step bit.
5. Using a pair of cutters/clippers, clip off the guide holes from the Bezel Mount. Make the cut as flush as possible to ensure the Switch Panel fits. Discard the guide holes.
6. Thread the 4 threaded studs, from the system's hardware kit, into the back of the switch panel.
7. Insert the switch panel into the Bezel Mount.
8. Feed the hardness through the 5/8" hole and the threaded studs through the four 3/16" holes.
9. Using a 5/16" socket/wrench, tighten the 4 nylon lock nuts from the system's hardware kit onto the threaded studs to secure the switch panel Bezel Mount to the vehicle.

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